PORT & MARINE. SHI/VES/2 # 19 (Misc.) C.S. 193 6. No. 127/35.36 SUBJECT. Hon. Col. Sec. 193 6. Disposal of m.b. "Alert" on the completion 16th June. of the survey of Stanley Harbour. Previous Paper. 145/36. 1-3 Lestes from Mr Ghelway 34/8/36 The M.L. "alest" broke down completely before the lurry of the Harbour was completed and I have had the whole engine and connecting hats semved in order that a complete inspection of the true ofiquie could be carried out. 2. The inspection sevealed that as me time or another the alest has had an accident which required the bottom blanks and etays to be 3. Commande Millet of the Pinda was good enough to beamine the engine with our Kelmay and to compout their recommendations the cost of Engine harts & spars vier be about £ 64. ne nemal of both of the wood work painting and a bossible actuation of the rig is would cox, roughly, as hose £ 100. 5. The launch could be made reviseable and would be useful if funds could made available to recondition it and I would recommend the inclosion of the cost in westNear estimates - a detailed estimate to be brokered.

If the lawner is handed over to the Colony free Subsequent Paper. of con by the Discovery Committee.

6. Should Y.E. approve may I submit a drap desparch asking the the launch be howedown & they blor free of tox. and seeking approval of the expenditure involved to recondition its The file a which the alest was lent she be alloched. I do not thank the we shall be able to get her free Tull 4/9/26 The file is attached another harrieness are at red (0) in 107/33. 2 from red of it seems that the alest was not in use during the heriod (93 - 1935.

3. From red (2) and (28; (3) (3) (3) for 1 of (6) the in 107/33, the breakdown before the end ofthe Runny and other information I shall try, with Y. Es approve to put up a drop application to acquire to alex without change to the tolony. Please . Aven Capt: Muchis mit Lubrer run

1.E. Drop Desp. submitted for approval.

Rel 19/36

Httt alside kubar limits of 9/8/26

Sheet No. /.

4-6

Wespatch to S. of S. ho: 1344 25/9/26

Y.E.

Desp. submitted for signature.

I new of the breakdown of the M. R. Panguin"

I would suggest for the consideration of Y.E.

that the work of renovating the "alert" might be
taken on hand and that the boots which must be
sent to the U.K. be shipped on the Cango vessel
due to leave her about 16" Octo.

nesul available and when the Penguin is repaired three will be no quarantee that the boiler will hold out.

I again ene though the Discovery Committees with to retain the allow the vessel mice arice and surprise removations they can boy any costs.

4. It is have there a new result is depected best Year but even their while on how of its most descreable that a wessel should be available in Chamley.

g. co.

Allth 14/x/3h

Munité le Engineer, G. L. "Frigues" 1/10/37

Space parts for "alers"

Lost of poits for reconditioning "acers"

P.H 7/10/20

Telegram from S. S.S. No. 117 of 27.11.36. (10). I attach mel. 8/145/36. au the new hout have been orders and the part to be re-conditioned were desparchetteron the losada approval having been quen by Y.E. will minute theely 7. P. W. 1 200 Attat 25/4/36 Hon. D. l.w. Josee Je col. 307,136. Hon Col Sec. Seen, thank you. 80/11/S6

Stanley, 24th Auguat, 1936.

Sir,

With reference to your request for a report on the present condition of the engine of the motor boat "Alert", I beg to state that it is badly worn and requires a number of new parts. It should be remembered that the engine is 11 years old and has had a good deal of hard work both at South Georgia and in Stanley where the vessel has been used for surveying.

- 2. When the "Alert," arrived at Stanley from South Georgia, the engine was in a very bad state of preservation and there were no spare parts available. The boat was used continually for ten months on survey work at Stanley and finally broke down, due to fair, wear and tear.
- 3. In my examination of the engine I had the opinion of the Chief Engineer of the R.Y. "Penola" and he suggested that all worn parts should be forwarded to the Makers to be reconditioned. I agree with his opinion and I consider that once the engine is reconditioned it will with care still give many years efficient service.
- 4. I attach a list of spare parts which would be required together with a list of the parts which would require to be forwarded to England for reconditioning. I estimate that the cost of the spare parts and reconditioning would amount to £63.18.3.

I have the honour to be,

Sir,

Your obedient servant,

J. Helwas

our Master, nley.

D

MOTOR BOAT "ALERT".

List of Parts to be forwarded to Makers to be reconditioned.

PARSON'S ENGINE $4\frac{1}{2}$ " SERIES M.E. 1859/4302.

Crankshaft, timing gear, skew gear.
To be refitted. Crankshaft bearings white metal, also big end bearings to be fitted. Oil pipe in sump. Skew gear wheel for pumps.

Camshaft bearings to be refitted also governor gears and Tayshaft.

Reverse gear to be reconditioned.

2 Circulation pipes for cylinders.

Estimated									
parts	9.00	1	• • •	• • •	• • •	• •	£34•	0.	0.
Estimated	cost	οî	spare	parts	• • •	•••	19.	18.	3•
Freight,	etc.,		•••	•••	•••	•••	10.	0.	0.
							£63.	18.	3.

MOTOR BOAT "ALERT".

Spare parts required for Engine No. $4\frac{1}{2}$ " Series M.E. 1859/4302.

PARSONS ENGINE.

1	Propeller shaft tapered, keywayed and screwed for propeller. Two nuts, 1 coupling. Size of shaft 7' 43" long dia. 18". Bronze. (To be fitted to propeller)	6.	0.	0.
3	Inlet valves	1.	11.	6.
3	Exhaust valves	1.	11.	6.
3	Connecting rod top end bushes	1.	7•	0.
12	Piston rings 4½"	1.	16.	0.
3	Connecting rod big end bearings White metal.	2.	14.	0.
3	Gudgeon pins	l.	7•	0.
3	Priming cocks		9.	0.
6	Eyelet terminals			6.
12	yards high tension wire		7.	0.
L,	feet Piping for oil pump, size - dia. outside 3"		4.	0.
2	Unions, solderless for $\frac{3}{8}$ " pipe		4.	9•
1	oil pump relief valve		2.	6.
2	" " springs		2.	0.
1	valve tappet adjusting screw		ı.	6.
1.	Universal wheel drawer	2.	0.	0.
		£19.	18.	3.

STANLEY.

23rd September, 1936.

FALKLAND ISLANDS.
No. 137.

Sir,

I have the honour to refer to the despatch, No. 17 of the 27th of January from Sir Philip Cunliffe-Lister (now Lord Swinton) in which I was informed that the 'Discovery' Committee offered their motor launch "Alert" for service in connection with the Admiralty survey of the Stanley Harbour and to inform you that the survey has now been completed and that the motor launch "Alert" is available for disposal.

- 2. It was stated in the particulars of the launch which formed an enclosure to the despatch under reference that the "Alert" was built in 1928.
- 5. After the surveys in South Georgia conducted by Lieut-Commander J. M. Chaplin, R.N., and concluded in 1950, the "Alert" was laid up until 1935 when she was transhipped from South Georgia to Stanley at the expense of this Government for service in connection with the harbour survey.
- 4. On arrival in the Colony it was found necessary to engage the services of the Superintendent Engineer of the Falkland Islands Company who is also a Lloyds Surveyor to survey the vessel. As a result of his examination, an extensive overhaul was required as several hull plank seams and butts had sprung; the remaining hull planking together with the stern posts

and/

and the deck planking had to be re-caulked and the propeller shaft and stern gland repacked. The engine was dismantled as the pistons had to be drawn and cleaned and the piston rings freed. The connecting rod bearings and main bearings required attention likewise the lubricating oil pumps, valves and clutch gear. There was doubt about the fuel tanks being perfectly tight with the result that the fuel supply system was altered. The engine governor, magneto and engineroom bilge pump also required overhaul and the engineroom floor woodwork repaired.

- 5. The launch was made ready for the survey but t was the opinion of Captain Hutchison, R.N., who anducted the survey, that the "Alert" was definitely unit to so outside harbour limits.
- 6. Unfortunately the motor launch "Alert" caused several delays during the survey through breakdowns and the engine eventually broke down completely and it was necessary to utilize the Government steam launch for several weeks.
- 7. At the first opportunity after the harbour survey the "Alert" was placed on the slips and the engine and connecting parts were removed in order that a complete inspection of the hull and engine could be carried out.
- 3. At the time when the inspection was carried out Commander Millet, R.N., who is at present seconded for duty with the R.Y. "Penola" was good enough to assist the Engineer of the Marbour Department in the examination of the engine which was the cause of the breakdown and on their report and recommendations a sum of 264 will be required for replacements apart from the cost of labour.

In addition a further sum of between 230 and 240 will be required for renewal of parts of the woodwork, caulking and painting.

- Imits the vessel could be made serviceable and useful for work within the limits of the harbour but in view of the expenditure which has already been incurred on the various repairs and overhauls which have taken place and the amount now required for renewals it would not be an economical proposition if this Government was required to pay for the purchase of the launch. As shown above the expenditure of about 2000 would be required for materials alone to fit the vessel for service.
- 10. In all the circumstances I ask that you will be good chough to approach the 'Discovery' Committee and obtain their agreement to the handing over of this motor launch to the Colony without charge. If the Committee entertain any doubts regarding the value of the launch as stated above I request that Captain Hutchison, R.N., who ran her for eight months, may be consulted.
- preceding para. being approved I also ask your approval to incur the expenditure of 2100 involved in reconditioning the vessel. The work could be carried out by Government labour without further cost.

I have the honour to be,

Sir.

Your most obedient humble servant.

(Sgd.) H. HENNIKER-HEATON

1

No. 127/36.

(It is requested that, in any reference to this minute, the above Number and the date may be quoted.)

From

Harbour Master,

STANLEY.

MINUTE	M	I	N	U	T	E.
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14th October, 19 36

 T_o The Engineer.

G. L. 'Penguin',

STANLEY.

I have the honour to inform you that I have received instructions to the effect that the work of renovating the motor launch "Alert" should be taken in hand immediately and that the parts which require repair should be forwarded to the United Kingdom by the cargo vessel leaving Stanley about the 17th of October, 1936.

2. You should also submit an indent for the spare parts required for the vessel.

HARBOUR MASTER.

3

MOTOR BOAT "ALERT".

No. of engine. Series M.E. 1859/4302.

1

Parts to be sent to makers of Engine to be reconditioned.

Crankshaft timing gear, skew gear to be renewed. Crankshaft bearings, white metal, also big end bearings to be renewed. Oil pipe in sump. Skew gear wheel for pumps. Camshaft bearings to be renewed. Skew gear wheel for governor spindle. Reverse gears to be reconditioned also water pump. Circulation pipes for cylinder.

Magneto to be reconditioned.

It is requested that the propeller be fitted to shaft.

Estimated cost of above renewals and reconditioning		6.	
Cost of cases	4.	0.	6.
Freight on same, (hoth ways).	10.	0.	0.
	£. 49.	0.	0.



$4\frac{1}{2}$ " Series M.E. 1859/4302. Spare parts for Parsons Engine.

² 3	Inlet Valves. Exhaust Valves. Connecting rod top end bushes. Piston Rings.	£ 1 1 1	11 11 7	d 6 -
3 3	Connecting rod big end bearings White Metal. Gudgeon Pins. Priming Cocks. Eyelct Terminals.	2 1	14 7 9	- - 6
12 4 2	Yards High Tensoon wire. Feet of piping oil pump Size Diam. outside 3". Unions. Solderless for 3 Pipe. Oil Pump Relief Valve. " " Springs.		7 4 4 2 2	96
70 1 11 1	Valve Tappet adjusting screw. Universal wheel drawer. Magneto 3 Cyl. Impulse Starter. Propeller shaft size 7'44" long. Diam. 13" bronze shaft.	2 10 6	10	6
	£	30	8	



DECODE.

From Secretary of State for the Colonies,

His Excellency the Covernor. To

Despatched:

27th November, 19 36. Time: 1617.

Received:

28th November, 19 36. Time: 1:30.

Red 6

No. 117. Your despatch No. 137 after consultation with Discovery Committee I agree suggestion Alert be handed over to Colonial Government without charge. I also approve expenditure referred to in paragraph 11.

SECRETARY OF STATE.